

TREAD 330

This premium elastomeric flooring adhesive is specifically formulated to improve the installation and replacement of stair treads and risers. Its quick-grab, fast-curing formula eliminates the need for bracing, while its permanent flexibility reduces friction and noise. Tread 330 also functions as an extremely durable, multi-purpose wood adhesive.

FEATURES:

- Quick-Grab
- Strong and Durable Elastomeric Bond
- Adheres to a Variety of Substrates
- Eliminates Stair Squeaking
- Fast Curing
- LEED V4/4.1
- No Bracing Required
- No Surface Residue or Ghosting
- Easy Clean-Up
- VOC Compliant

ADHERES TO:

- | | | |
|------------|---------------------|---------------------|
| • Plywood | • OSB | • Hardwood Treads |
| • Terrazzo | • Ceramic Tile | • Concrete |
| • Gypsum | • Well-Bonded Vinyl | • Well-Bonded Vinyl |
| • Plaster | • Paneling | |

APPROVED FLOORING TYPES:

Wood:

- Acrylic Impregnated Plank
- Bamboo
- Cork (flooring, cork-backed hard surface, underlayment)
- Hardwood (engineered, parquet, solid)



FAST GRAB & HIGH INITIAL TACK



REMAINS FLEXIBLE/RESISTS VIBRATION



MULTI-SURFACE ADHESION



ALL-WEATHER APPLICATION



TECHNICAL DATA SHEET

TREAD 330

PART#	COLOR	PACKAGE	UPC #	CASE QTY.
0790	Off White	10.1 fl. oz (300 mL) Cartridge	0-75339-03440-8	12

PHYSICAL & CHEMICAL PROPERTIES:

Viscosity: 320,000 cP
Flash Point: >200° F (93° C)
Density: ASTM D1475 - 15.01 lbs./gal.
Odor: Very Low Odor
Work Time: 45 Minutes
Shelf Life: 2 years in original, unopened container
Modulus 100%: ASTM D412 - 1.42 MPa
Tensile Strength: ASTM D412 - 0.45 MPa
Storage Conditions: 50°F to 90°F (25° C) - Cool & Dry Place
Freeze/Thaw Stable: 10°F (-12° C)
Elongation at Break: ASTM D412 - 50%
Cure Time: 12 Hours (Light Traffic 6-8 hrs. Heavy Traffic 8-12 hrs.)
Curing Method: Moisture Cure
Service Temperature: -40°F to 150°F (-40°C to 66°C)
Application Temperature: 50°F to 95°F (10°C to 35°C)

APPLICATION:

Surface must be clean, dry & free from dirt, dust, grease, oil, mildew, wax, loose paint, or any foreign materials. (Prepared per ASTM F710 Standards) Follow flooring manufacturer's guidelines for layout, design and any special precautions for installation. After loading to a caulk gun, apply product to either the back of the plank or to the substrate in a serpentine pattern. Make sure to apply a sufficient amount of adhesive for proper bond. Install flooring immediately after adhesive is applied. **Working time:** 45 minutes. **Clean-Up:** Use mineral spirits before cure. Dry sealant can be removed by scraping. Wash hands with soap & water.

INSTALLATION GUIDELINES:

- While installing thin-gauge wood (solid or engineered), irregular substrates may telegraph through as adhesive pulls wood down during curing.
- Therefore, substrates must be properly leveled according to ASTM F710 Standards to prevent telegraphing.
- Concrete must be placed in strict accordance with applicable standards and specifications.
- Moisture vapor retarder must be present below concrete as to STM E1745 standards.
- Must be fully cured and without hydrostatic pressure.
- Flooring must be prepared per manufacturer's guidelines.

CRITERIA	STATUS
CARB Compliance	Yes
Prop 65 Ingredients	None
DOT Proper Shipping Name	Not Regulated by DOT
DOT Hazzard	None
DOT UN/NA Number	None
Packing Group	None
VOC Content	< 30 g/L

LIMITED WARRANTY:

Recommendations for use of this product are based on tests we believe to be reliable. Manufacturer and seller are not responsible for results where this product is used under conditions beyond our control. If when applied as directed, this material peels, cracks or separates, it will be replaced without charge upon presentation of proof of purchase and used cartridge. This limited warranty only applies to residential use and damages including consequential damage and other remedies are excluded. No other warranties apply, including fitness for a particular purpose.

CAUTION: NOT FOR INTERNAL CONSUMPTION. KEEP OUT OF REACH OF CHILDREN & PETS. KEEP FROM FREEZING. (See SDS for additional safety information)